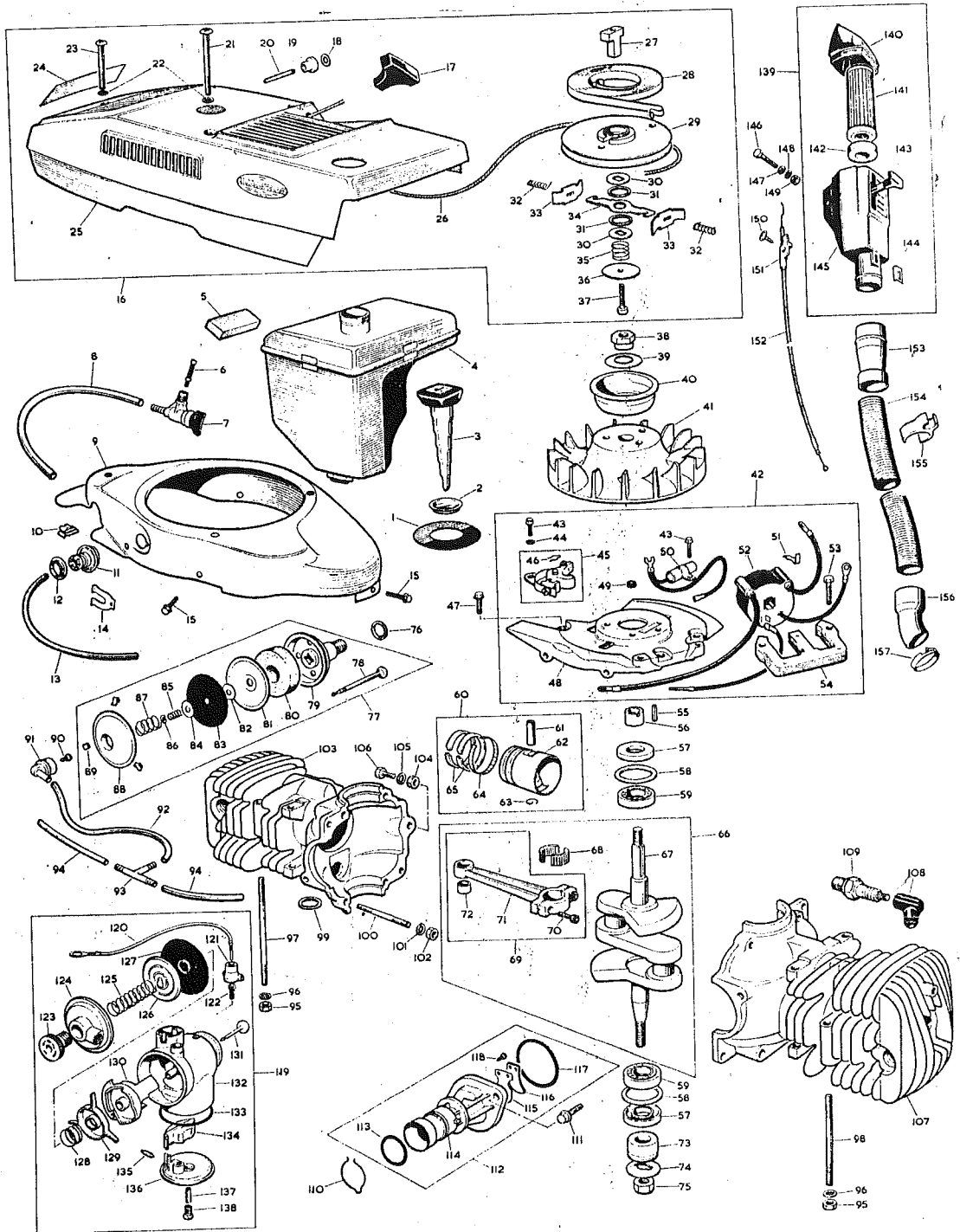


ENGINE ASSEMBLY



ENGINE ASSEMBLY

Illust. No.	Part No.	Description	Illust. No.	Part No.	Description	Illust. No.	Part No.	Description
1	EN71271A	Seal	60	EN71514A	Piston assy.	112	EN71665A	Reed valve assy.
2	EN70944A	Baffle	61	EN71399A	Gudgeon pin	113	HA25363A	"O" ring
3	EN71041A	Fuel gauge	62	EN71392A	Piston Std.	114	EN71605A	Body
4	EN71511A	Fuel tank		EN71628A	Piston +.020"	115	EN71546A	Valve
5	EN71355A	Foam pad		EN71634A	Piston +.040"	116	EN71719A	Valve stop
6	EN71616A	Filter	63	EN71397A	Circlip	117	HA25126A	"O" ring
7	HA25269A	Tap	64	EN71587A*	Expander ring	118	HA20265D	Screw
8	HA25403A	Fuel line	65	EN71398A*	Ring	119	CR03442A	Carburettor
9	EN71517G	Sub gowl		EN71747A**	Ring set std.	120	MA05439A	Earth lead
10	MA05339K	Clip		EN71754A	Ring set +.020"	121	CR03422A	Cover
11	CR03411A	Vacuum control		EN71755A	Ring set +.040"	122	CR03413A	Plug
12	CR03412A	Seat	66	EN02062A	Crankshaft assy.	123	CR03451A	Idle screw
13	HA25256A	Tube	67	EN02056A	Crankshaft	124	CR03452A	Cap
14	CR03414A	Clip	68	HA25335A	Caged rollers	125	CR03417A	Spring
15	EN70695D	Bolt	69	EN02063A	Conrod assy.	126	CR03448A	Washer
16	ST12563A	Starter assembly	70	HA20245A	Bolt	127	CR03415A	Diaphragm
17	ST12510A	Handle	71	EN02050A	Conrod	128	CR03454A	Spring
18	ST12495A	Washer	72	HA25336A	Caged rollers	129	CR03407A	Lifter
19	ST12496A	Roller	73	EN70884B	Tapered sleeve	130	CR03406A	Cam
20	ST12537A	Pin	74	EN70800B	Washer	131	CR03408A	Valve
21	ST12558D	Screw	75	EN70809K	Nut	132	CR03399A	Body
22	HA23164D	Washer	76	EN71052D	Gasket	133	HA25126A	"O" ring
23	ST12435D	Screw	77	EN71044A	Decompressor	134	CR03402A	Float
24	EN71744A	Nameplate	78	EN71046A	Valve	135	CR03404A	Needle
25	CH83338A	Dress cowl	79	EN71045A	Housing	136	CR03403A	Cap
26	ST12038A	Cord	80	EN70994A	Element	137	CR03420A	Tube
27	ST12507A	Insert	81	EN70991D	Plate	138	CR03443A	Jet
28	ST12045A	Spring	82	EN70989A	Washer	139	AF07480A	Air filter assy.
29	ST12046A	Pulley	83	EN70988A	Diaphragm	140	AF07479A	Cap
30	ST12047A	Washer	84	EN70989A	Washer	141	AF07282A	Cartridge
31	ST12048A	Washer	85	EN70992A	Spring	142	AF07275A	Seal
32	ST12561A	Spring	86	CR03336A	Retainer	143	AF07489A**	Lever assembly
33	ST12050K	Pawl	87	EN70995D	Spring		AF07490D*	Lever
34	ST12049K	Lever	88	EN70990D	Cover		AF07496A*	Knob
35	ST12053K	Spring	89	EN70998A	Clip	144	AF07570A	Plate
36	CH82839D	Washer	90	HA20225A*	Screw	145	AF07478A	Body
37	HA20240D	Screw	91	EN70996A*	Nozzle	146	AF07505D	Bolt
38	ST12228A	Nut	92	HA25011A*	Tube	147	HA22223D	Washer
39	ST12240A	Washer	93	HA25388A*	Tee	148	HA23163D	Washer
40	ST12353A	Drum	94	EN71547A*	Tube	149	HA24742D	Nut
41	MA05408A	Flywheel		EN71549A**	Tube Assy.	150	HA20257D	Screw
42	MA05420A	Stator assembly	95	HA24961D	Nut	151	TC04304A	Block
43	HA20109D	Screw	96	HA23125D	Washer	152	TC04297A	Cable
44	HA22206D	Washer	97	EN71419A	Stud	153	AF07556A	Upper adaptor
45	MA05158A	Breaker set	98	EN71420A	Stud	154	AF07565A	Snorkel
46	MA05152A	Clip	99	EN71704A	Gasket	155	CH81602A	Clamp
47	HA21200D	Screw	100	EN71416B	Stud	156	AF07557A	Lower adaptor
48	MA05417A	Stator plate	101	HA23165D	Washer	157	AF07574B	Clamp
49	MA05442A	Grommet	102	EN70691B	Nut		CH83707A	Spanner (NI)
50	MA05416A	Condenser	103	EN71688A	Lower barrel			
51	MA05299A	Wedge	104	EN70691B	Nut			
52	MA05418A	Coil	105	HA23165D	Washer			
53	MA05433A	Bolt	106	HA21107D	Bolt			
54	MA05415A	'E' Core	107	EN71393A	Upper barrel			
55	EN71430A	Key	108	MA05376A	Cover			
56	MA05138A	Cam	109	HA25295A	Spark plug			
57	HA25337A	Seal	110	CR03431A	Clip			
58	EN71417A	Washer	111	HA21099D	Screw			
59	HA25325A	Bearing						

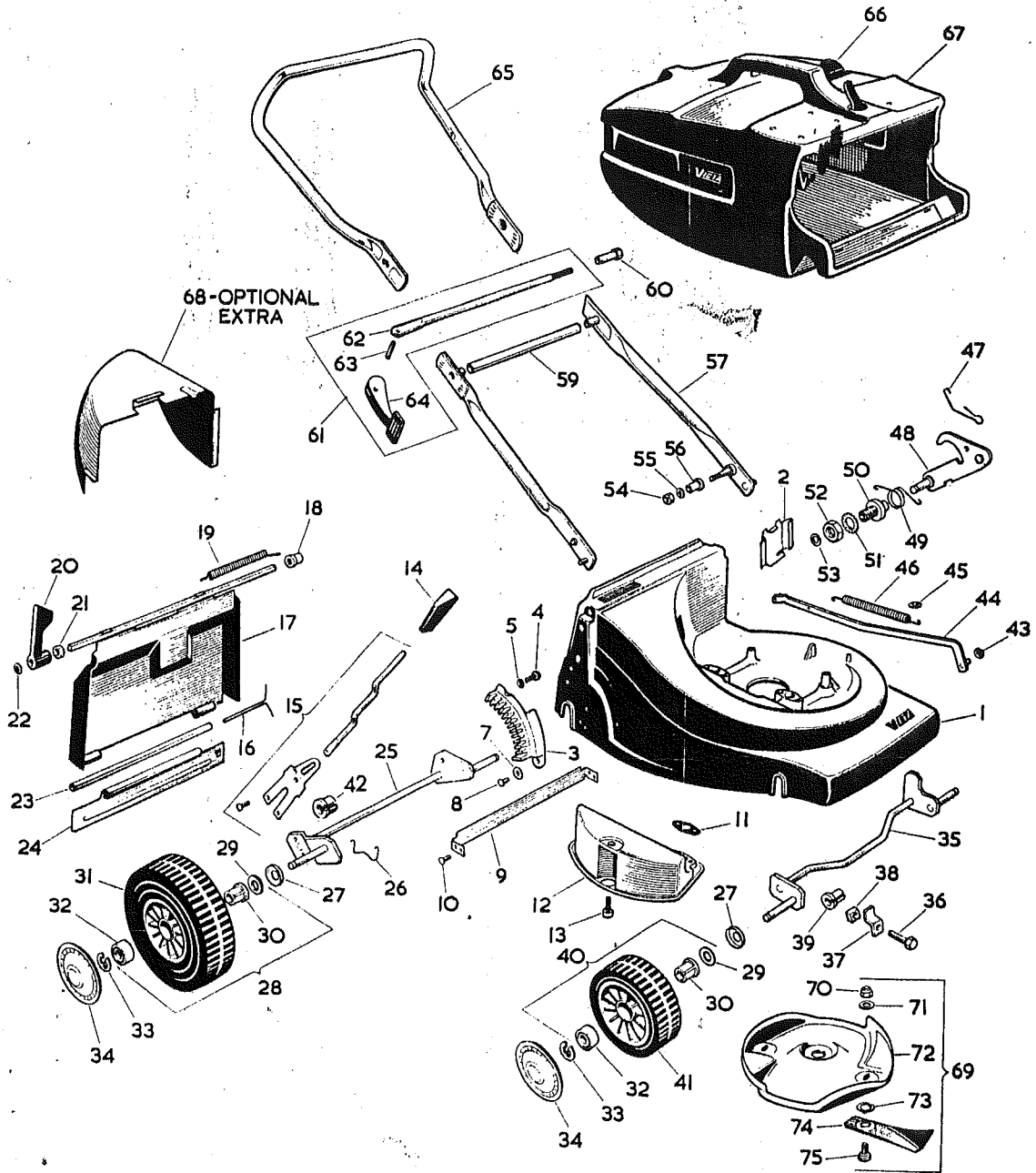
** Two asterisk assemblies include
* single asterisk part numbers.

BREAKER SET. Q201 0.018 - 0.020 "

VICTA CODE FOR CORRECT SPARE PARTS.

500 U188 OR JUST U188

CHASSIS ASSEMBLY



CHASSIS ASSEMBLY

Illust. No.	Part No.	Description	Illust. No.	Part No.	Description	Illust. No.	Part No.	Description
1	CH83363K	Baseplate	31	CH80780A	Hub (sold only in wheel assy.)	53	CH82331A	Retainer
2	CH83678B	Access plug		CH82537A	Tyre (sold only in wheel assy.)	54	CH83211D	Nut
3	CH82898A	Segment				55	HA22221D	Washer
4	HA20242D	Screw	32	CH80782A	Bearing	56	CH83146A	Bush
5	HA22200D	Washer	33	CH80159K	Circlip	57	CH83650C	Lower handle
7	CH82899D	Washer	34	CH83182A	Hub cap	59	CH81890C	Spacer tube
8	HA25260A	Rivet	35	CH83323D	Front axle assy.	60	CH82320D	Nut
9	CH83321D	Safety skirt	36	CH81185D	Bolt	61	CH82630A	Lever assembly
10	HA25260A	Rivet	37	CH80970B	Clip	62	CH82629D	Eye bolt
11	EN71663A	Gasket	38	HA24927D	Nut	63	CH82639D	Pin
12	EN71659A	Muffler	39	CH82399A	Bush	64	CH82641A	Lever
13	EN71664A	Screw	40	CH81684A	Front wheel assy.	65	CH83648C	Upper handle
14	CH82917A	Knob	41	CH81665A	Tyre (sold only in Wheel assy.)	66	GC11346A	Indicator
15	CH82916A	Height adjustment		CH80780A	Hub (sold only in Wheel assy.)	67	GC11569A	Grasscatcher
16	CH82925A	Spring				68	CH83218G	Ejector chute (optional extra)
17	CH83324G	Flap	42	CH82399A	Bush	69	CA09316A	Bladeholder assy.
18	CH83215A	Bush	43	HA25131K	Circlip	70	CA09241K	Nut
19	CH83319B	Spring	44	CH83328D	Link	71	HA25276B	Washer
20	CH83216A	Knob	45	HA25193D	Push on fix	72	CA09315G	Bladeholder (bare)
21	CH83214A	Spacer	46	CH83764A	Spring	73	CA09296A	Washer
22	HA25318B	Push on fix	47	CH82854A	Spring	74	CA09319S	Blade set
23	CH82586A	Rod	48	CH82862A	Latch L.H.	75	CA09273B	Bolt
24	CH83041G	Lower flap		CH82866A	Latch R.H.		CA09277S	Bolt, nut & washer set (NI)
25	CH83359A	Rear axle assy.	49	CH82865B	Spring L.H.			
26	CH80803B	Spring		CH82868K	Spring R.H.			
27	CH81445A	Dust seal	50	CH82852A	Bush			
28	CH82560A	Rear wheel assy.	51	HA23128D	Washer			
29	CH80903A	Washer	52	CH82285D	Nut			
30	CH80153A	Bush						

(NI) Not Illustrated